

HYTORC-DOC

Customer: Norgtech (T)
Location: Netherlands (T)
M64: (T)
Job ID: Bolt check M1-M2 (T)
Part ID: RKO BGF (T)
Number of bolts: 12 bolts (T)
Date: 21.02.2023
Time: 10:08:02
Torque: 15000 Nm (T)
Tool 1: MXT 20 (T)
SN tool: M20TR2222-266 (T)
Operation mode: Fully automatic (T)
Serial number of the system: 3000005016 (v1.06.19)
Tolerance range torque: +/- 3 %

No.	I. torque	E. torque	Status	Strokes
1	8433 Nm	15197 Nm	okay	3
2	8163 Nm	15197 Nm	okay	3
3	8940 Nm	15119 Nm	okay	3
4	6996 Nm	15197 Nm	okay	3
5	7073 Nm	15197 Nm	okay	3
6	6528 Nm	15197 Nm	okay	3
7	6955 Nm	15197 Nm	okay	3
8	7229 Nm	15197 Nm	okay	4
9	8977 Nm	15431 Nm	okay	3
10	9949 Nm	15234 Nm	okay	3
11	14574 Nm	15157 Nm	okay	4
12	7578 Nm	15197 Nm	okay	3

Status okay: The final torque is within the specified tolerance.

No. : Sequential number

I. torque : Initial torque

E. torque : Final torque

Status : Status

Strokes : Tightening strokes

(*) : Torque out of allowed range